



Mixing Instructions

Hycrete has several products with different dosages and performance characteristics. Each of these products is dispensed into ready-mix concrete in the same manner. This includes:

- Hycrete W500
- Hycrete W502
- Hycrete W1000
- Hycrete W1002
- Hycrete X1000
- Hycrete X1002



1. Add Hycrete admixtures to the load with the initial batch water any time during the latter half of the batch sequence, or directly into the mixer loaded with freshly batched concrete. Although better results have been observed dispensing directly into the load of freshly batched concrete, any of the mentioned sequences are acceptable.
2. Ensure the load is mixed for at least 10 minutes or a minimum of 100 revolutions to provide complete dispersion throughout the mix prior to discharge. Similar to most concrete admixtures, Hycrete admixtures should not come into contact with other admixtures prior to entering the concrete even if diluted in mix water. If a pump system is going to be utilized, direct feed dispensing equipment is necessary and available for plant installation through Hycrete, Inc. Wand systems are also available. Hycrete admixtures can also be poured into the load via 5 gallon pails.

Note: Pretesting of the concrete mix should be performed before use and as conditions and materials change in order to ensure compatibility with other admixtures. For additional information please refer to the appropriate Product Data Sheet or contact Hycrete, Inc.

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